

**MRT 3.5" Tip Axle Back**

**Part No.**



**#90R234**



**#90R236**

**Warranty Information**

*IMPORTANT* – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

**Tools needed – 15mm Socket Wrench**

**Included Hardware – 2 ½ ' Clamp**



Figure 1 – Stock Bronco Muffler

## Removing the factory muffler:

**Step #1 -** Loosen the original manufacturer exhaust clamp that connects the factory exhaust system to the over axle tube.

**Step #2 –** Remove exhaust section from the exhaust hangers and remove the exhaust pipe completely. Hold onto the original exhaust clamp as it will be used to install your new MRT turndown axle back.

## Installation steps for the MRT Axle-Back System:

**Step #1 –** Place exhaust tip with provided clamp onto the axle-back system. The clamp and tip will slide over the non-flared side of the system. Tighten clamp to secure the tip.

**Step #2 –** Align the flared side of the tubing to the original factory over axle piping. Attach the axle-back system and clamp down using the clamp that was taken off when removing the original system.

**Step #3 –** Using the one of the two hangers attached to the tip, connect the hanger to the original rubber isolator. If you are installing this system on the 2.3L you will want to use the attached hanger

furthest away from the tip and for the 2.7L use the hanger closest to the tip.



## 90R234 / 90R236 Installation Location—

